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Electrodes • Tooling • Accessories

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POCO GRAPHITES

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POCO GRAPHITE SPECIFICATIONS

GRADE EDM-AF5



EDM-AF5 is the only graphite electrode material available on the market today with an average particle size of less than one micron. This particle structure gives EDM-AF5 superior strength, provides for fine surface finish (7minR_a), gives excellent metal removal rate, and high resistance to wear.

Flexural Strength (psi) 17,000
Electrical Resistivity (micro ohm-in.) 680
Color Code: Gold with Black Stripe

Particle Size (in.)00004
Compressive Strength (psi) 27,000
Hardness (Shore Scleroscope) 87

GRADE EDM-C3

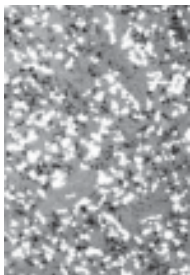


EDM-C3 is a high density graphite infiltrated with copper, recommended where speed, wear, and surface finish are important. Unequaled for fragile electrodes, many EDM'ers choose this grade to compensate for operator inexperience or where poor flushing conditions exist.

Flexural Strength (psi) 16,500
Electrical Resistivity (micro ohm-in.) 110
Color Code: Orange

Particle Size (in.)0001
Compressive Strength (psi) 31,500
Hardness (Shore Scleroscope) 68

GRADE EDM-C200



EDM-C200 is a high density Superfine graphite infiltrated with copper which offers excellent metal removal rates and good wear resistance. EDM-C200 provides improved cutting stability in poor flushing conditions. EDM-C200 is an excellent material for cutting aerospace alloys.

Flexural Strength (psi) 13,000
Electrical Resistivity (micro ohm-in.) . 70
Color Code: Brown

Particle Size (in.)0004
Compressive Strength (psi) 23,000
Hardness (Shore Scleroscope) 60



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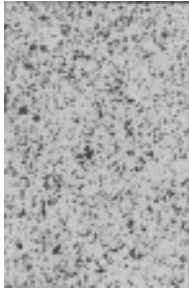
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POCO GRAPHITE SPECIFICATIONS

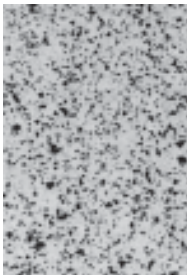
GRADE EDM-4



EDM-4 is the premier offering in the Ultrafine grain classification. This highly isotropic grade combines extraordinary strength with moderate hardness, yielding superior electrode fabrication characteristics. EDM-4 has superior EDM performance characteristics for metal removal rates, wear and surface finish.

Flexural Strength (psi)	15,800	Particle Size (microns)	<4
Electrical Resistivity (micro ohm-in.)	500	Compressive Strength (psi)	23,000
Color Code: Blue with White Stripe		Hardness (Shore Scleroscope)	76

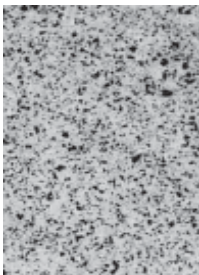
GRADE EDM-3



EDM-3 is an isotropic Ultrafine grain graphite which offers high strength with outstanding wear and fine surface finish characteristics easily machined to thickness of 0.1 mm or less.

Flexural Strength (psi)	13,300	Particle Size (in.)0001
Electrical Resistivity (micro ohm-in.)	580	Compressive Strength (psi)	22,500
Color Code: Red		Hardness (Shore Scleroscope)	75

GRADE EDM-2



EDM-2 is an isotropic Ultrafine grain graphite with high strength and good wear characteristics recommended where good detail, wear resistance, speed, and finish are desired. EDM-2 is an excellent all purpose grade for super alloys like titanium.

Flexural Strength (psi)	11,000	Particle Size (in.)0001
Electrical Resistivity (micro ohm-in.)	650	Compressive Strength (psi)	20,000
Color Code: Yellow		Hardness (Shore Scleroscope)	73

GRADE EDM-1



EDM-1 is the lowest priced Ultrafine grain graphite available from Poco. In addition to providing good wear resistance, speed, and finish, lower electrode fabrication costs are possible when larger electrodes are required.

Flexural Strength (psi)	9,000	Particle Size (in.)0001
Electrical Resistivity (micro ohm-in.)	750	Compressive Strength (psi)	16,000
Color Code: White		Hardness (Shore Scleroscope)	70



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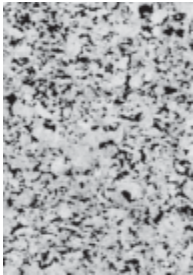
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POCO GRAPHITE SPECIFICATIONS

GRADE EDM-200



EDM-200 is an isotropic Superfine particle graphite providing good strength, surface finish and wear resistance. Moderately priced, EDM-200 provides excellent repeatability from electrode to electrode and from job to job.

Flexural Strength (psi)9,000

Electrical Resistivity (micro ohm-in.) 600

Color Code: Purple

Particle Size (in.)0004

Compressive Strength (psi) 17,000

Hardness (Shore Scleroscope) 64



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POCO GRAPHITE GRADE EDM-AF5

ROUNDS

Diameter tolerance $\pm .005/- .000$

DIA.	LENGTH	CATALOG NO.
1/8	6	P70-021
1/4	6	P70-041
3/8	6	P70-061
1/2	6	P70-081
5/8	6	P70-101
3/4	6	P70-121
	12	P70-122
1	6	P70-161
	12	P70-162
1-1/4	6	P70-201
	12	P70-202
1-1/2	6	P70-241
	12	P70-242
2	6	P70-321
	12	P70-322

SQUARES

Thickness tolerance $\pm .005/- .000$

SIZE	LENGTH	CATALOG NO.
1/8	6	P73-021
1/4	6	P73-041
3/8	6	P73-061
1/2	6	P73-081
5/8	6	P73-101
3/4	6	P73-121
	12	P73-122
1	6	P73-161
	12	P73-162
1-1/4	6	P73-201
	12	P73-202
1-1/2	6	P73-241
	12	P73-242
2	6	P73-321
	12	P73-322

GROUND PLATES

Thickness tolerance $\pm .005/- .000$

SIZE		CATALOG NO.
1/8	4	6 P75-0241
		12 P75-0242
1/4	4	6 P75-0441
		12 P75-0442
1/2	4	6 P75-0841
		12 P75-0842
3/4	4	6 P75-1241
		12 P75-1242

SAW CUT PLATES

All dimensions minimum - All sizes in inches

SIZE		CATALOG NO.
1	4	6 P76-1641
		12 P76-1642
	6	6 P76-1661
		12 P76-1662
2	4	6 P76-3241
		12 P76-3242
	6	6 P76-3261
		12 P76-3262
	8	12 P76-3282
		24 P76-3284

Quantity Discount: 1-9, List • 10-24, 5% • 25 up, 10%

Other sizes available

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POCO GRAPHITE GRADE EDM-AF5 - REDI-BLANKS

All dimensions ground \pm .0002 square and parallel

SIZE		CATALOG NO.
0.188	0.188	3 P7-03033
		4 P7-03034
	0.250	3 P7-03043
		4 P7-03044
	0.375	3 P7-03063
		4 P7-03064
	0.500	3 P7-03083
		4 P7-03084
	0.625	3 P7-03103
		4 P7-03104
	0.750	3 P7-03123
		4 P7-03124
	1.000	3 P7-03163
		4 P7-03164
	1.250	3 P7-03203
		4 P7-03204
	1.500	3 P7-03243
		4 P7-03244
	1.750	3 P7-03283
		4 P7-03284
2.000	3 P7-03323	
	4 P7-03324	
2.500	3 P7-03403	
	4 P7-03404	
3.000	3 P7-03483	
	4 P7-03484	
0.250	0.250	3 P7-04043
		4 P7-04044
	0.375	3 P7-04063
		4 P7-04064

SIZE		CATALOG NO.
0.250	0.500	3 P7-04083
		4 P7-04084
	0.625	3 P7-04103
		4 P7-04104
	0.750	3 P7-04123
		4 P7-04124
	1.000	3 P7-04163
		4 P7-04164
	1.250	3 P7-04203
		4 P7-04204
	1.500	3 P7-04243
		4 P7-04244
	1.750	3 P7-04283
		4 P7-04284
	2.000	3 P7-04323
		4 P7-04324
2.500	3 P7-04403	
	4 P7-04404	
3.000	3 P7-04483	
	4 P7-04484	
0.375	0.375	3 P7-06063
		4 P7-06064
	0.500	3 P7-06083
		4 P7-06084
	0.625	3 P7-06103
		4 P7-06104
	0.750	3 P7-06123
		4 P7-06124
	1.000	3 P7-06163
		4 P7-06164

Other sizes available

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POCO GRAPHITE GRADE EDM-AF5 - REDI-BLANKS

All dimensions ground \pm .0002 square and parallel

SIZE		CATALOG NO.
0.375	1.250	3 P7-06203
		4 P7-06204
	1.500	3 P7-06243
		4 P7-06244
	1.750	3 P7-06283
		4 P7-06284
	2.000	3 P7-06323
		4 P7-06324
	2.500	3 P7-06403
		4 P7-06404
	3.000	3 P7-06483
		4 P7-06484
0.500	0.500	3 P7-08083
		4 P7-08084
	0.625	3 P7-08103
		4 P7-08104
	0.750	3 P7-08123
		4 P7-08124
	1.000	3 P7-08163
		4 P7-08164
	1.250	3 P7-08203
		4 P7-08204
	1.500	3 P7-08243
		4 P7-08244
	1.750	3 P7-08283
		4 P7-08284
	2.000	3 P7-08323
		4 P7-08324
	2.500	3 P7-08403
		4 P7-08404

SIZE		CATALOG NO.
0.500	3.000	3 P7-08483
		4 P7-08484
0.625	0.625	3 P7-10103
		4 P7-10104
	0.750	3 P7-10123
		4 P7-10124
	1.000	3 P7-10163
		4 P7-10164
	1.250	3 P7-10203
		4 P7-10204
	1.500	3 P7-10243
		4 P7-10244
	1.750	3 P7-10283
		4 P7-10284
	2.000	3 P7-10323
		4 P7-10324
	2.500	3 P7-10403
		4 P7-10404
	3.000	3 P7-10483
		4 P7-10484
0.750	0.750	3 P7-12123
		4 P7-12124
	1.000	3 P7-12163
		4 P7-12164
	1.250	3 P7-12203
		4 P7-12204
	1.500	3 P7-12243
		4 P7-12244
	1.750	3 P7-12283
		4 P7-12284

Other sizes available

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POCO GRAPHITE GRADE EDM-AF5 - REDI-BLANKS

All dimensions ground \pm .0002 square and parallel

SIZE		CATALOG NO.	
0.750	2.000	3 P7-12323	
		4 P7-12324	
	2.500	3 P7-12403	
		4 P7-12404	
	3.000	3 P7-12483	
		4 P7-12484	
1.000	1.000	3 P7-16163	
		4 P7-16164	
	1.250	3 P7-16203	
		4 P7-16204	
	1.500	3 P7-16243	
		4 P7-16244	
	1.750	3 P7-16283	
		4 P7-16284	
	2.000	3 P7-16323	
		4 P7-16324	
	2.500	3 P7-16403	
		4 P7-16404	
	3.000	3 P7-16483	
		4 P7-16484	
	1.250	1.250	3 P7-20203
			4 P7-20204
		1.500	3 P7-20243
			4 P7-20244
1.750		3 P7-20283	
		4 P7-20284	
2.000		3 P7-20323	
		4 P7-20324	
2.500		3 P7-20403	
		4 P7-20404	

SIZE		CATALOG NO.	
1.250	3.000	3 P7-20483	
		4 P7-20484	
1.500	1.500	3 P7-24243	
		4 P7-24244	
	1.750	3 P7-24283	
		4 P7-24284	
	2.000	3 P7-24323	
		4 P7-24324	
	2.500	3 P7-24403	
		4 P7-24404	
	3.000	3 P7-24483	
		4 P7-24484	
1.750	1.750	3 P7-28283	
		4 P7-28284	
	2.000	3 P7-28323	
		4 P7-28324	
	2.500	3 P7-28403	
		4 P7-28404	
	3.000	3 P7-28483	
		4 P7-28484	
	2.000	2.000	3 P7-32323
			4 P7-32324
2.500		3 P7-32403	
		4 P7-32404	
3.000		3 P7-32483	
		4 P7-32484	

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POCO RODS

GRADE EDM-C3

Diameter tolerance \pm .0002

12" LENGTHS

DIAMETER	CATALOG NO.
.012 to .018	P62-XXX
.019 to .023	P62-XXX
.024 to .028	P62-XXX
.029 to .033	P62-XXX
.034 to .038	P62-XXX
.039 to .043	P62-XXX
.044 to .048	P62-XXX
.049 to .053	P62-XXX
.054 to .058	P62-XXX
.059 to .061	P62-XXX
.062 to .080	P62-XXX
.081 to .100	P62-XXX
.101 to .120	P62-XXX

18" LENGTHS

DIAMETER	CATALOG NO.
.012 to .018	P62-XXX
.019 to .023	P62-XXX
.024 to .028	P62-XXX
.029 to .033	P62-XXX
.034 to .038	P62-XXX
.039 to .043	P62-XXX
.044 to .048	P62-XXX
.049 to .053	P62-XXX
.054 to .058	P62-XXX
.059 to .061	P62-XXX
.062 to .080	P62-XXX
.081 to .100	P62-XXX
.101 to .120	P62-XXX

POCO TUBES

6" LENGTHS

O.D. Tolerance \pm .001

EDM-3

O.D.	I.D.	CATALOG NO.
.125	.046	P37-026
.187	.062	P37-036
.250	.125	P37-046
.312	.187	P37-056
.375	.250	P37-066
.437	.312	P37-076
.500	.375	P37-086

EDM-C3

O.D.	I.D.	CATALOG NO.
.125	.046	P57-026
.187	.062	P57-036
.250	.125	P57-046
.312	.187	P57-056
.375	.250	P57-066
.437	.312	P57-076
.500	.375	P57-086

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POCO GRAPHITE GRADE EDM-C3 ROUNDS

Diameter tolerance +.005/-.000 under 3/4"

Minimum dimension 3/4" and up

All sizes in inches

DIA	LENGTH	CATALOG NO.
1/16	6	P50-011
	12	P50-012
1/8	6	P50-021
	12	P50-022
3/16	6	P50-031
	12	P50-032
1/4	6	P50-041
	12	P50-042
5/16	6	P50-051
	12	P50-052
3/8	6	P50-061
	12	P50-062
7/16	6	P50-071
	12	P50-072
1/2	6	P50-081
	12	P50-082
5/8	6	P50-101
	12	P50-102
3/4	6	P50-121
	12	P50-122
7/8	6	P50-141
	12	P50-142

DIA	LENGTH	CATALOG NO.
1	6	P50-161
	12	P50-162
1-1/4	6	P50-201
	12	P50-202
1-3/8	6	P50-221
	12	P50-222
1-1/2	6	P50-241
	12	P50-242
1-3/4	6	P50-281
	12	P50-282
2	6	P50-321
	12	P50-322
2-1/4	6	P50-361
	12	P50-362
3	6	P50-481
	12	P50-482
4	6	P50-551*
	12	P50-552*

*Best effort basis.

Quantity Discount: 1-9, List • 10-24, 5% • 25 up, 10%

Other sizes available

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POCO GRAPHITE GRADE EDM-C3

GROUND SQUARES

Square tolerance $\pm .005/- .000$

All sizes in inches

SIZE	LENGTH	CATALOG NO.
1/8	6	P53-021
	12	P53-022
3/16	6	P53-031
	12	P53-032
1/4	6	P53-041
	12	P53-042
5/16	6	P53-051
	12	P53-052
3/8	6	P53-061
	12	P53-062
7/16	6	P53-071
	12	P53-072
1/2	6	P53-081
	12	P53-082
5/8	6	P53-101
	12	P53-102

SIZE	LENGTH	CATALOG NO.
3/4	6	P53-121
	12	P53-122
7/8	6	P53-141
	12	P53-142
1	6	P53-161
	12	P53-162
1-1/4	6	P53-201
	12	P53-202
1-1/2	6	P53-241
	12	P53-242
1-3/4	6	P53-281
	12	P53-282
2	6	P53-321
	12	P53-322

THIN SHEETS

Thickness tolerance $\pm .0005$

(specify thickness)

4" X 6"

RANGE	CATALOG NO.
.003 to .010	P54-XX
.011 to .020	P54-XX
.021 to .040	P54-XX
.041 to .060	P54-XX
.061 to .080	P54-XX
.081 to .100	P54-XX
.101 to .125	P54-XX

6" X 6"

RANGE	CATALOG NO.
.003 to .010	P54-XX
.011 to .020	P54-XX
.021 to .040	P54-XX
.041 to .060	P54-XX
.061 to .080	P54-XX
.081 to .100	P54-XX
.101 to .125	P54-XX

Quantity Discount: 1-9, List • 10-24, 5% • 25 up, 10%

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POCO GRAPHITE GRADE EDM-C3 GROUND RECTANGLES

Thickness tolerance +.005/-.000

Width ground square and parallel

SIZE		CATALOG NO.	
1/8	1	6	P55-0211
		12	P55-0212
	2	6	P55-0221
		12	P55-0222
	3	6	P55-0231
		12	P55-0232
	4	6	P55-0241
		12	P55-0242
6	6	P55-0261	
	12	P55-0262	
3/16	1	6	P55-0311
		12	P55-0312
	2	6	P55-0321
		12	P55-0322
	3	6	P55-0331
		12	P55-0332
	4	6	P55-0341
		12	P55-0342
	6	6	P55-0361
		12	P55-0362

SIZE		CATALOG NO.	
1/4	1	6	P55-0411
		12	P55-0412
	2	6	P55-0421
		12	P55-0422
	3	6	P55-0431
		12	P55-0432
	4	6	P55-0441
		12	P55-0442
6	6	P55-0461	
	12	P55-0462	
5/16	1	6	P55-0511
		12	P55-0512
	2	6	P55-0521
		12	P55-0522
	3	6	P55-0531
		12	P55-0532
	4	6	P55-0541
		12	P55-0542
	6	6	P55-0561
		12	P55-0562

Quantity Discount: 1-9, List • 10-24, 5% • 25 up, 10%
Other sizes available

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POCO GRAPHITE GRADE EDM-C3 GROUND RECTANGLES

Thickness tolerance +.005/-.000

Width ground square and parallel

SIZE		CATALOG NO.	
3/8	1	6	P55-0611
		12	P55-0612
	2	6	P55-0621
		12	P55-0622
	3	6	P55-0631
		12	P55-0632
4	6	P55-0641	
	12	P55-0642	
1/2	6	6	P55-0661
		12	P55-0662
	1	6	P55-0811
		12	P55-0812
	2	6	P55-0821
		12	P55-0822
3	6	P55-0831	
	12	P55-0832	
4	6	P55-0841	
	12	P55-0842	
6	6	P55-0861	
	12	P55-0862	

SIZE		CATALOG NO.	
3/4	1	6	P55-1211
		12	P55-1212
	2	6	P55-1221
		12	P55-1222
	3	6	P55-1231
		12	P55-1232
4	6	P55-1241	
	12	P55-1242	
1	6	6	P55-1261
		12	P55-1262
	1	6	See P53-161 (pg. 12)
		12	See P53-161 (pg. 12)
	2	6	P55-1621
		12	P55-1622
3	6	P55-1631	
	12	P55-1632	
4	6	P55-1641	
	12	P55-1642	
6	6	P55-1661	
	12	P55-1662	

Quantity Discount: 1-9, List • 10-24, 5% • 25 up, 10%

Other sizes available

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POCO GRAPHITE GRADE EDM-C3 SAW CUT SQUARES AND RECTANGLES

All dimensions minimum

All sizes in inches

SIZE			CATALOG NO.
1/8	4	6	P56-0241
		12	P56-0242
3/16	4	6	P56-0341
		12	P56-0342
1/4	4	6	P56-0441
		12	P56-0442
5/16	4	6	P56-0541
		12	P56-0542
3/8	4	6	P56-0641
		12	P56-0642
7/16	4	6	P56-0741
		12	P56-0742
1/2	1/2	6	P56-0801
		12	P56-0802
	1	6	P56-0811
		12	P56-0812
	2	6	P56-0821
		12	P56-0822
	3	6	P56-0831
		12	P56-0832
	4	6	P56-0841
		12	P56-0842
	6	6	P56-0861
		12	P56-0862
3/4	3/4	6	P56-1201
		12	P56-1202
	1	6	P56-1211
		12	P56-1212
	2	6	P56-1221
		12	P56-1222
	3	6	P56-1231
		12	P56-1232
	4	6	P56-1241
		12	P56-1242

SIZE			CATALOG NO.
3/4	6	6	P56-1261
		12	P56-1262
1	1	6	P56-1611
		12	P56-1612
	2	6	P56-1621
		12	P56-1622
	3	6	P56-1631
		12	P56-1632
	4	6	P56-1641
		12	P56-1642
	6	6	P56-1661
		12	P56-1662
8	6	P56-1682	
	12	P56-1682	
1-1/2	1-1/2	6	P56-2401
		12	P56-2421
	2	6	P56-2422
		12	P56-2422
	3	6	P56-2431
		12	P56-2432
	4	6	P56-2441
		12	P56-2442
	6	6	P56-2461
		12	P56-2462
2	2	6	P56-3221
		12	P56-3222
	3	6	P56-3231
		12	P56-3232
	4	6	P56-3241
		12	P56-3242
	6	6	P56-3261
		12	P56-3262
	8	8	P56-3280
		12	P56-3282

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POCO GRAPHITE GRADE EDM-C3 - REDI-BLANKS

All dimensions ground ± 0.0002 square and parallel

SIZE		CATALOG NO.
0.188	0.188	3 P5-03033
		4 P5-03034
	0.250	3 P5-03043
		4 P5-03044
	0.375	3 P5-03063
		4 P5-03064
	0.500	3 P5-03083
		4 P5-03084
	0.625	3 P5-03103
		4 P5-03104
	0.750	3 P5-03123
		4 P5-03124
	1.000	3 P5-03163
		4 P5-03164
	1.250	3 P5-03203
		4 P5-03204
	1.500	3 P5-03243
		4 P5-03244
	1.750	3 P5-03283
		4 P5-03284
	2.000	3 P5-03323
		4 P5-03324
	2.500	3 P5-03403
		4 P5-03404
3.000	3 P5-03483	
	4 P5-03484	
0.250	0.250	3 P5-04043
		4 P5-04044
	0.375	3 P5-04063
		4 P5-04064

SIZE		CATALOG NO.	
0.250	0.500	3 P5-04083	
		4 P5-04084	
	0.625	3 P5-04103	
		4 P5-04104	
	0.750	3 P5-04123	
		4 P5-04124	
	1.000	3 P5-04163	
		4 P5-04164	
	1.250	3 P5-04203	
		4 P5-04204	
	1.500	3 P5-04243	
		4 P5-04244	
	1.750	3 P5-04283	
		4 P5-04284	
	2.000	3 P5-04323	
		4 P5-04324	
	2.500	3 P5-04403	
		4 P5-04404	
	3.000	3 P5-04483	
		4 P5-04484	
	0.375	0.375	3 P5-06063
			4 P5-06064
		0.500	3 P5-06083
			4 P5-06084
0.625		3 P5-06103	
		4 P5-06104	
0.750		3 P5-06123	
		4 P5-06124	
1.000		3 P5-06163	
		4 P5-06164	

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SIZE		CATALOG NO.		
0.375	1.250	3	P5-06203	
		4	P5-06204	
	1.500	3	P5-06243	
		4	P5-06244	
	1.750	3	P5-06283	
		4	P5-06284	
	2.000	3	P5-06323	
		4	P5-06324	
	2.500	3	P5-06403	
		4	P5-06404	
	3.000	3	P5-06483	
		4	P5-06484	
	0.500	0.500	3	P5-08083
			4	P5-08084
0.625		3	P5-08103	
		4	P5-08104	
0.750		3	P5-08123	
		4	P5-08124	
1.000		3	P5-08163	
		4	P5-08164	
1.250		3	P5-08203	
		4	P5-08204	
1.500		3	P5-08243	
		4	P5-08244	
1.750		3	P5-08283	
		4	P5-08284	
2.000		3	P5-08323	
		4	P5-08324	
2.500		3	P5-08403	
		4	P5-08404	

SIZE		CATALOG NO.	
0.500	3.000	3	P5-08483
		4	P5-08484
0.625	0.625	3	P5-10103
		4	P5-10104
	0.750	3	P5-10123
		4	P5-10124
	1.000	3	P5-10163
		4	P5-10164
	1.250	3	P5-10203
		4	P5-10204
	1.500	3	P5-10243
		4	P5-10244
	1.750	3	P5-10283
		4	P5-10284
	2.000	3	P5-10323
		4	P5-10324
	2.500	3	P5-10403
		4	P5-10404
	3.000	3	P5-10483
		4	P5-10484
0.750	0.750	3	P5-12123
		4	P5-12124
	1.000	3	P5-12163
		4	P5-12164
	1.250	3	P5-12203
		4	P5-12204
	1.500	3	P5-12243
		4	P5-12244
	1.750	3	P5-12283
		4	P5-12284

Other sizes available

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All dimensions ground \pm .0002 square and parallel

SIZE		CATALOG NO.
0.750	2.000	3 P5-12323
		4 P5-12324
	2.500	3 P5-12403
		4 P5-12404
	3.000	3 P5-12483
		4 P5-12484
1.000	1.000	3 P5-16163
		4 P5-16164
	1.250	3 P5-16203
		4 P5-16204
	1.500	3 P5-16243
		4 P5-16244
	1.750	3 P5-16283
		4 P5-16284
	2.000	3 P5-16323
		4 P5-16324
	2.500	3 P5-16403
		4 P5-16404
	3.000	3 P5-16483
		4 P5-16484
	1.250	1.250
4 P5-20204		
1.500		3 P5-20243
		4 P5-20244
1.750		3 P5-20283
		4 P5-20284
2.000		3 P5-20323
		4 P5-20324
2.500		3 P5-20403
		4 P5-20404

SIZE		CATALOG NO.
1.250	3.000	3 P5-20483
		4 P5-20484
1.500	1.500	3 P5-24243
		4 P5-24244
	1.750	3 P5-24283
		4 P5-24284
	2.000	3 P5-24323
		4 P5-24324
	2.500	3 P5-24403
		4 P5-24404
3.000	3 P5-24483	
	4 P5-24484	
1.750	1.750	3 P5-28283
		4 P5-28284
	2.000	3 P5-28323
		4 P5-28324
	2.500	3 P5-28403
		4 P5-28404
	3.000	3 P5-28483
		4 P5-28484
2.000	2.000	3 P5-32323
		4 P5-32324
	2.500	3 P5-32403
		4 P5-32404
	3.000	3 P5-32483
		4 P5-32484

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POCO GRAPHITE

GRADE EDM-C200

ROUNDS

Diameter tolerance +.005/-.000 under 3/4"

Minimum dimension 3/4" an up

all sizes in Inches

DIA.	LENGTH	CATALOG NO.
1/16	6	*See C-3 Cat. No. P50-011
	12	*See C-3 Cat. No. P50-012
1/8	6	*See C-3 Cat. No. P50-021
	12	*See C-3 Cat. No. P50-022
3/16	6	*See C-3 Cat. No. P50-031
	12	*See C-3 Cat. No. P50-032
1/4	6	P60-041
	12	P60-042
5/16	6	P60-051
	12	P60-052
3/8	6	P60-061
	12	P60-062
7/16	6	P60-071
	12	P60-072
1/2	6	P60-081
	12	P60-082
5/8	6	P60-101
	12	P60-102
3/4	6	P60-121
	12	P60-122

DIA.	LENGTH	CATALOG NO.
7/8	6	P60-141
	12	P60-142
1	6	P60-161
	12	P60-162
1-1/4	6	P60-201
	12	P60-202
1-1/2	6	P60-241
	12	P60-242
1-3/4	6	P60-281
	12	P60-282
2	6	P60-321
	12	P60-322
2-1/4	6	P60-361
	12	P60-362
2-1/2	6	P60-401
	12	P60-402
3	6	P60-481
	12	P60-482
4	6	P60-551
	12	P60-552

*C-3 is more cost effective choice
in 1/16, 1/8 and 3/16 Diameters

Quantity Discount: 1-9, List • 10-24, 5% • 25 up, 10%

Other sizes available

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POCO GRAPHITE

GRADE EDM-C200

GROUND SQUARES

Square tolerance +.005/-.000

All sizes in inches

SIZE	LENGTH	CATALOG NO.
1/8	6	P63-021
	12	P63-022
3/16	6	P63-031
	12	P63-032
1/4	6	P63-041
	12	P63-042
5/16	6	P63-051
	12	P63-052
3/8	6	P63-061
	12	P63-062
7/16	6	P63-071
	12	P63-072
1/2	6	P63-081
	12	P63-082
5/8	6	P63-101
	12	P63-102
3/4	6	P63-121
	12	P63-122

SIZE	LENGTH	CATALOG NO.
7/8	6	P63-141
	12	P63-142
1	6	P63-161
	12	P63-162
1-1/4	6	P63-201
	12	P63-202
1-1/2	6	P63-241
	12	P63-242
1-3/4	6	P63-281
	12	P63-282
2	6	P63-321
	12	P63-322
2-1/2	6	P63-401
	12	P63-402
3	6	P63-481
	12	P63-482
4	6	P63-641
	12	P63-642

Quantity Discount: 1-9, List • 10-24, 5% • 25 up, 10%t notice

Other sizes available

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POCO GRAPHITE

GRADE EDM-C200

GROUND RECTANGLES

Thickness tolerance +.005/-.000
Width ground square and parallel

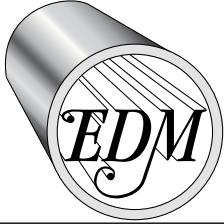
SIZE		CATALOG NO.	
1/8	1	6	P65-0211
		12	P65-0212
	2	6	P65-0221
		12	P65-0222
	3	6	P65-0231
		12	P65-0232
	4	6	P65-0241
		12	P65-0242
	6	6	P65-0261
		12	P65-0262
	8	6	P65-0281
		12	P65-0282
3/16	1	6	P65-0311
		12	P65-0312
	2	6	P65-0321
		12	P65-0322
	3	6	P65-0331
		12	P65-0332
	4	6	P65-0341
		12	P65-0342
	6	6	P65-0361
		12	P65-0362

SIZE		CATALOG NO.	
3/16	8	6	P65-0381
		12	P65-0382
1/4	1	6	P65-0411
		12	P65-0412
	2	6	P65-0421
		12	P65-0422
	3	6	P65-0431
		12	P65-0432
	4	6	P65-0441
		12	P65-0442
	6	6	P65-0461
		12	P65-0462
	8	6	P65-0481
		12	P65-0482
5/16	1	6	P65-0511
		12	P65-0512
	2	6	P65-0521
		12	P65-0522
	3	6	P65-0531
		12	P65-0532
	4	6	P65-0541
		12	P65-0542

Quantity Discount: 1-9, List • 10-24, 5% • 25 up, 10%

Other sizes available

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POCO GRAPHITE

GRADE EDM-C200

GROUND RECTANGLES

Thickness tolerance $+.005/-0.000$

Width ground square and parallel

SIZE		CATALOG NO.
5/16	6	6 P65-0561
		12 P65-0562
	8	6 P65-0581
		12 P65-0582
3/8	1	6 P65-0611
		12 P65-0612
	2	6 P65-0621
		12 P65-0622
	3	6 P65-0631
		12 P65-0632
	4	6 P65-0641
		12 P65-0642
	6	6 P65-0661
		12 P65-0662
	8	6 P65-0681
		12 P65-0682
1/2	1	6 P65-0811
		12 P65-0812
	2	6 P65-0821
		12 P65-0822
	3	6 P65-0831
		12 P65-0832

SIZE		CATALOG NO.	
1/2	4	6 P65-0841	
		12 P65-0842	
	6	6 P65-0861	
		12 P65-0862	
	8	6 P65-0881	
		12 P65-0882	
5/8	2	6 P65-1021	
		12 P65-1022	
	3	6 P65-1031	
		12 P65-1032	
	4	6 P65-1041	
		12 P65-1042	
	6	6 P65-1061	
		12 P65-1062	
	8	6 P65-1081	
		12 P65-1082	
	3/4	2	6 P65-1221
			12 P65-1222
3		6 P65-1231	
		12 P65-1232	
4		6 P65-1241	
		12 P65-1242	

Quantity Discount: 1-9, List • 10-24, 5% • 25 up, 10%

Other sizes available

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POCO GRAPHITE GRADE EDM-C200 GROUND RECTANGLES

Thickness tolerance +.005/-.000

Width ground square and parallel

SIZE		CATALOG NO.	
3/4	6	6 P65-1261	
		12 P65-1262	
	8	6 P65-1281	
		12 P65-1282	
7/8	2	6 P65-1421	
		12 P65-1422	
	3	6 P65-1431	
		12 P65-1432	
	4	6 P65-1441	
		12 P65-1442	
	6	6 P65-1461	
		12 P65-1462	
	8	6 P65-1481	
		12 P65-1482	
	1	2	6 P65-1621
			12 P65-1622
4		6 P65-1641	
		12 P65-1642	
6		6 P65-1661	
		12 P65-1662	
8		6 P65-1681	
		12 P65-1682	

SIZE		CATALOG NO.	
1-1/4	2	6 P65-2021	
		12 P65-2022	
	4	6 P65-2041	
		12 P65-2042	
	6	6 P65-2061	
		12 P65-2062	
	8	24 P65-2064	
		6 P65-2081	
1-1/2	2	6 P65-2421	
		12 P65-2422	
	4	6 P65-2441	
		12 P65-2442	
	6	6 P65-2461	
		12 P65-2462	
	8	6 P65-2481	
		12 P65-2482	
	2	2	6 See P63-321 (pg. 18)
			12 See P63-322 (pg. 18)
		4	6 P65-3241
			12 P65-3242
6		6 P65-3261	
		12 P65-3262	
8		6 P65-3282	
		12 P65-3282	

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POCO GRAPHITE GRADE EDM-C200 SAW CUT RECTANGLES

All dimensions minimum

All sizes in inches

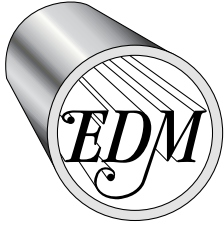
SIZE		CATALOG NO.	
1/8	4	6	P66-0241
		12	P66-0242
	6	6	P66-0261
		12	P66-0262
3/16	4	6	P66-0341
		12	P66-0342
	6	6	P66-0361
		12	P66-0362
1/4	4	6	P66-0441
		12	P66-0442
	6	6	P66-0461
		12	P66-0462
5/16	4	6	P66-0541
		12	P66-0542
	6	6	P66-0561
		12	P66-0562
3/8	4	6	P66-0641
		12	P66-0642
	6	6	P66-0661
		12	P66-0662
1/2	1/2	6	P66-0801
		12	P66-0802
	1	6	P66-0811
		12	P66-0812
	2	6	P66-0821
		12	P66-0822
	3	6	P66-0831
		12	P66-0832
	4	6	P66-0841
		12	P66-0842
	6	6	P66-0861
		12	P66-0862

SIZE		CATALOG NO.	
5/8	5/8	6	P66-1001
		12	P66-1002
	1	6	P66-1011
		12	P66-1012
	2	6	P66-1021
		12	P66-1022
	3	6	P66-1031
		12	P66-1032
	4	6	P66-1041
		12	P66-1042
	6	6	P66-1061
		12	P66-1062
3/4	3/4	6	P66-1201
		12	P66-1202
	1	6	P66-1211
		12	P66-1212
	2	6	P66-1221
		12	P66-1222
	3	6	P66-1231
		12	P66-1232
	4	6	P66-1241
		12	P66-1242
	6	6	P66-1261
		12	P66-1262
1	1	6	P66-1611
		12	P66-1612
	2	6	P66-1621
		12	P66-1622
	3	6	P66-1631
		12	P66-1632

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Other sizes available

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POCO GRAPHITE

GRADE EDM-C200

SAW CUT RECTANGLES

All dimensions minimum

All sizes in inches

SIZE		CATALOG NO.		
1	4	6	P66-1641	
		8	P66-16415	
		12	P66-1642	
	6	6	P66-1661	
		8	P66-16615	
		12	P66-1662	
	8	8	P66-16815	
		12	P66-1682	
	1-1/2	1-1/2	6	P66-2401
12			P66-2402	
2		6	P66-2421	
		12	P66-2422	
3		6	P66-2431	
		12	P66-2432	
4		6	P66-2441	
		8	P66-24415	
12		6	P66-2442	
		12	P66-2442	
6		6	P66-2461	
		8	P66-24615	
		12	P66-2462	
8		8	P66-24815	
		12	P66-2482	
2		2	6	P66-3221
			12	P66-3222
		3	6	P66-3231
	12		P66-3232	
	4	6	P66-3241	
		8	P66-32415	
		12	P66-3242	

SIZE		CATALOG NO.		
2	6	6	P66-3261	
		8	P66-32615	
		12	P66-3262	
	8	8	P66-32815	
		12	P66-3282	
		12	P66-3282	
2-1/2	4	6	P66-4041	
		8	P66-40415	
		12	P66-4042	
	6	6	P66-4061	
		8	P66-40615	
		12	P66-4062	
	8	8	P66-40815	
		12	P66-4082	
		12	P66-4082	
	3	3	6	P66-4831
			12	P66-4832
		4	6	P66-4841
8			P66-48415	
12		6	P66-4842	
		12	P66-4842	
6		6	P66-4861	
		8	P66-48615	
		12	P66-4862	
8		8	P66-48815	
		12	P66-4882	
4		4	6	P66-6641
	8		P66-64415	
	12		P66-6442	
	6	6	P66-6461	
		8	P66-64615	
		12	P66-6462	
	8	8	P66-64815	
		12	P66-6482	
		12	P66-6482	
		12	P66-6482	

Quantity Discount: 1-9, List • 10-24, 5% • 25 up, 10%

Other sizes available

Prices subject to change without notice



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POCO GRAPHITE GRADE EDM-4

GROUND SQUARES

Square tolerance +.005/- .000

All sizes in inches

SIZE	LENGTH	CATALOG NO.
1/8	6	PG43-021
	12	PG43-022
3/16	6	PG43-031
	12	PG43-032
1/4	6	PG43-041
	12	PG43-042
5/16	6	PG43-051
	12	PG43-052
3/8	6	PG43-061
	12	PG43-062

SIZE	LENGTH	CATALOG NO.
7/16	6	PG43-071
	12	PG43-072
1/2	6	PG43-081
	12	PG43-082
5/8	6	PG43-101
	12	PG43-102
3/4	6	PG43-121
	12	PG43-122
1	6	PG43-161
	12	PG43-162

SAW CUT RECTANGLES

All dimensions minimum

All sizes in inches

SIZE		CATALOG NO.	
2	4	6	PG46-3241
		12	PG46-3242
	6	6	PG46-3261
		12	PG46-3262
		8	PG46-32815
		12	PG46-3282
3	4	6	PG46-4841
		12	PG46-4842
	6	6	PG46-4861
		12	PG46-4862

SIZE		CATALOG NO.	
3	8	8	PG46-48815
		12	PG46-4882
	12	12	PG46-48122
4	4	6	PG46-6441
		12	PG46-6442
	6	6	PG46-6461
		12	PG46-6462
	8	8	PG46-64815
		12	PG46-6482
	12	12	PG46-64122
		40	PG46-6427

Quantity Discount: 1-9, List • 10-24, 5% • 25 up, 10%

Other sizes available

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POCO GRAPHITE GRADE EDM-3 ROUNDS

Diameter tolerance $+.005/-0.000$ under 3/4"

Minimum dimension 3/4" and up

All sizes in inches

DIA.	LENGTH	CATALOG NO.
1/16	6	P30-011
	12	P30-012
1/8	6	P30-021
	12	P30-022
3/16	6	P30-031
	12	P30-032
1/4	6	P30-041
	12	P30-042
5/16	6	P30-051
	12	P30-052
3/8	6	P30-061
	12	P30-062
7/16	6	P30-071
	12	P30-072
1/2	6	P30-081
	12	P30-082
5/8	6	P30-101
	12	P30-102
3/4	6	P30-121
	12	P30-122
7/8	6	P30-141
	12	P30-142
1	6	P30-161
	12	P30-162
1-1/4	6	P30-201
	12	P30-202

DIA.	LENGTH	CATALOG NO.
1-1/2	6	P30-241
	12	P30-242
1-3/4	6	P30-281
	12	P30-282
2	6	P30-321
	12	P30-322
	24	P30-324
2-1/4	6	P30-361
	12	P30-362
2-1/2	12	P30-402
	12	P30-462
3	6	P30-481
	12	P30-482
	18	P30-483
	24	P30-484
3-1/2	6	P30-521
	12	P30-522
4	6	P30-551
	12	P30-552
	18	P30-553
	24	P30-554
5	6	P30-651
	12	P30-652
	18	P30-653
	24	P30-654
6	6	P30-751
	12	P30-752
	18	P30-753
	24	P30-754

Quantity Discount: 1-9, List • 10-24, 5% • 25 up, 10%
Other sizes available

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POCO GRAPHITE GRADE EDM-3 GROUND SQUARES

Square tolerance +.005/-.000

All sizes in inches

SIZE	LENGTH	CATALOG NO.
1/8	6	P33-021
	12	P33-022
3/16	6	P33-031
	12	P33-032
1/4	6	P33-041
	12	P33-042
5/16	6	P33-051
	12	P33-052
3/8	6	P33-061
	12	P33-062
7/16	6	P33-071
	12	P33-072
1/2	6	P33-081
	12	P33-082
5/8	6	P33-101
	12	P33-102
3/4	6	P33-121
	12	P33-122

SIZE	LENGTH	CATALOG NO.
7/8	6	P33-141
	12	P33-142
1	6	P33-161
	12	P33-162
1-1/4	6	P33-201
	12	P33-202
1-1/2	6	P33-241
	12	P33-242
1-3/4	6	P33-281
	12	P33-282
2	6	P33-321
	12	P33-322
2-1/2	6	P33-401
	12	P33-402
3	6	P33-481
	12	P33-482
4	6	P33-641
	12	P33-642

THIN SHEETS

Thickness tolerance \pm .0005

(Specify thickness)

4" X 6"

6" X 6"

RANGE	CATALOG NO.
.003 to .010	P34-XX
.011 to .020	P34-XX
.021 to .040	P34-XX
.041 to .060	P34-XX
.061 to .080	P34-XX
.081 to .100	P34-XX
.101 to .125	P34-XX

RANGE	CATALOG NO.
.003 to .010	P34-XX
.011 to .020	P34-XX
.021 to .040	P34-XX
.041 to .060	P34-XX
.061 to .080	P34-XX
.081 to .100	P34-XX
.101 to .125	P34-XX

Quantity Discount: 1-9, List • 10-24, 5% • 25 up, 10%

Other sizes available

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POCO GRAPHITE GRADE EDM-3

GROUND RECTANGLES

Thickness tolerance +.005/-.000

Width ground square and parallel

SIZE		CATALOG NO.	
1/8	1	6	P35-0211
		12	P35-0212
	2	6	P35-0221
		12	P35-0222
	3	6	P35-0231
		12	P35-0232
	4	6	P35-0241
		12	P35-0242
	6	6	P35-0261
		12	P35-0262
	8	6	P35-0281
		12	P35-0282
12	12	P35-02122	
3/16	1	6	P35-0311
		12	P35-0312
	2	6	P35-0321
		12	P35-0322
	3	6	P35-0331
		12	P35-0332
	4	6	P35-0341
		12	P35-0342
	6	6	P35-0361
		12	P35-0362
	8	6	P35-0381
		12	P35-0382
12	12	P35-03122	
1/4	1	6	P35-0411
		12	P35-0412

SIZE		CATALOG NO.	
1/4	2	6	P35-0421
		12	P35-0422
	3	6	P35-0431
		12	P35-0432
	4	6	P35-0441
		12	P35-0442
	6	6	P35-0461
		12	P35-0462
	8	6	P35-0481
		12	P35-0482
	12	12	P35-04122
	5/16	1	6
12			P35-0512
2		6	P35-0521
		12	P35-0522
3		6	P35-0531
		12	P35-0532
4		6	P35-0541
		12	P35-0542
6		6	P35-0561
		12	P35-0562
8		6	P35-0581
		12	P35-0582
12	12	P35-05122	
3/8	1	6	P35-0611
		12	P35-0612
	2	6	P35-0621
		12	P35-0622

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POCO GRAPHITE GRADE EDM-3

GROUND RECTANGLES

Thickness tolerance +.005/-.000

Width ground square and parallel

SIZE		CATALOG NO.	
3/8	3	6	P35-0631
		12	P35-0632
	4	6	P35-0641
		12	P35-0642
	6	6	P35-0661
		12	P35-0662
	8	6	P35-0681
12		P35-0682	
12	12	P35-06122	
1/2	1	6	P35-0811
		12	P35-0812
	2	6	P35-0821
		12	P35-0822
	3	6	P35-0831
		12	P35-0832
	4	6	P35-0841
		12	P35-0842
	6	6	P35-0861
		12	P35-0862
	8	6	P35-0881
		12	P35-0882
	12	12	P35-08122
	5/8	2	6
12			P35-1022
3		6	P35-1031
		12	P35-1032
4		6	P35-1041
		12	P35-1042

SIZE		CATALOG NO.	
5/8	6	6	P35-1061
		12	P35-1062
	8	6	P35-1081
		12	P35-1082
	12	12	P35-10122
3/4	2	6	P35-1221
		12	P35-1222
	3	6	P35-1231
		12	P35-1232
	4	6	P35-1241
		12	P35-1242
	6	6	P35-1261
		12	P35-1262
	8	6	P35-1281
		12	P35-1282
12	12	P35-12122	
7/8	2	6	P35-1421
		12	P35-1422
	3	6	P35-1431
		12	P35-1432
	4	6	P35-1441
		12	P35-1442
	6	6	P35-1461
		12	P35-1462
	8	6	P35-1481
		12	P35-1482
12	12	P35-14122	
1	2	6	P35-1621
		12	P35-1622
		24	P35-1624

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POCO GRAPHITE GRADE EDM-3 GROUND RECTANGLES

Thickness tolerance +.005/-.000

Width ground square and parallel

SIZE		CATALOG NO.		
1	4	6	P35-1641	
		12	P35-1642	
		24	P35-1644	
	6	6	P35-1661	
		12	P35-1662	
		24	P35-1664	
	8	6	P35-1681	
		12	P35-1682	
		24	P35-1684	
	12	12	P35-16122	
	1-1/4	2	6	P35-2021
			12	P35-2022
24			P35-2024	
4		6	P35-2041	
		12	P35-2042	
		24	P35-2044	
6		6	P35-2061	
		12	P35-2062	
		24	P35-2064	
8		6	P35-2081	
		12	P35-2082	
		24	P35-2084	
12		12	P35-20122	
1-1/2		2	6	P35-2421
			12	P35-2422
	24		P35-2424	
4	6	P35-2441		
	12	P35-2442		
	18	P35-2443		
	24	P35-2444		

SIZE		CATALOG NO.		
1-1/2	6	6	P35-2461	
		12	P35-2462	
		18	P35-2463	
		24	P35-2464	
	8	6	P35-2481	
		12	P35-2482	
		18	P35-2483	
	24	P35-2484		
	12	12	P35-24122	
	2	2	6	See P33-321 (pg. 27)
			12	See P33-322 (pg. 27)
			24	P35-3224
4		6	P35-3241	
		12	P35-3242	
		18	P35-3243	
		24	P35-3244	
6		6	P35-3261	
		12	P35-3262	
		18	P35-3263	
		24	P35-3264	
8		6	P35-3281	
		12	P35-3282	
		18	P35-3283	
24		P35-3284		
12	12	P35-32122		
2-1/2	12	12	P35-40122	
3	12	12	P35-48122	
4	12	12	P35-64122	

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POCO GRAPHITE

GRADE EDM-3

SAW CUT RECTANGLES

All dimensions minimum

All sizes in inches

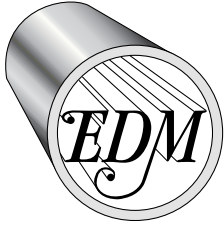
SIZE		CATALOG NO.	
1/8	4	6	P36-0241
		12	P36-0242
	6	6	P36-0261
		12	P36-0262
3/16	4	6	P36-0341
		12	P36-0342
	6	6	P36-0361
		12	P36-0362
1/4	4	6	P36-0441
		12	P36-0442
	6	6	P36-0461
		12	P36-0462
5/16	4	6	P36-0541
		12	P36-0542
	6	6	P36-0561
		12	P36-0562
3/8	4	6	P36-0641
		12	P36-0642
	6	6	P36-0661
		12	P36-0662
1/2	1/2	6	P36-0801
		12	P36-0802
	1	6	P36-0811
		12	P36-0812
	2	6	P36-0821
		12	P36-0822
	3	6	P36-0831
		12	P36-0832
	4	6	P36-0841
		12	P36-0842

SIZE		CATALOG NO.	
1/2	6	6	P36-0861
		12	P36-0862
5/8	5/8	6	P36-1001
		12	P36-1002
	1	6	P36-1011
		12	P36-1012
	2	6	P36-1021
		12	P36-1022
	3	6	P36-1031
		12	P36-1032
	4	6	P36-1041
		12	P36-1042
	6	6	P36-1061
		12	P36-1062
3/4	3/4	6	P36-1201
		12	P36-1202
	1	6	P36-1211
		12	P36-1212
	2	6	P36-1221
		12	P36-1222
	3	6	P36-1231
		12	P36-1232
	4	6	P36-1241
		12	P36-1242
	6	6	P36-1261
		12	P36-1262
1	1	6	P36-1611
		12	P36-1612
	2	6	P36-1621
12		P36-1622	

Quantity Discount: 1-9, List • 10-24, 5% • 25 up, 10%

Other sizes available

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POCO GRAPHITE

GRADE EDM-3

SAW CUT RECTANGLES

All dimensions minimum

All sizes in inches

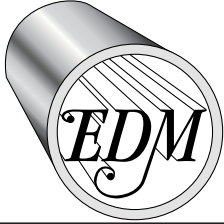
SIZE		CATALOG NO.
1	3	6 P36-1631
		12 P36-1632
	4	6 P36-1641
		8 P36-16415
		12 P36-1642
		18 P36-1643
		24 P36-1644
	6	6 P36-1661
		8 P36-16615
		12 P36-1662
		18 P36-1663
		24 P36-1664
	8	8 P36-16815
		12 P36-1682
		18 P36-1683
		24 P36-1684
	12	12 P36-16122
		24 P36-16124
1-1/2	1-1/2	6 P36-2401
		12 P36-2402
	2	6 P36-2421
		12 P36-2422
	3	6 P36-2431
		12 P36-2432
	4	6 P36-2441
		8 P36-24415
		12 P36-2442
		18 P36-2443
	24 P36-2444	

SIZE		CATALOG NO.
1-1/2	6	6 P36-2461
		8 P36-24615
		12 P36-2462
		18 P36-2463
		24 P36-2464
	8	8 P36-24815
		12 P36-2482
		18 P36-2483
	12	24 P36-2484
		12 P36-24122
	24 P36-24124	
	2	2
12 P36-3222		
24 P36-3224		
3		6 P36-3231
		12 P36-3232
4		6 P36-3241
		8 P36-32415
		12 P36-3242
		18 P36-3243
24 P36-3244		
6		6 P36-3261
		8 P36-32615
	12 P36-3262	
	18 P36-3263	
24 P36-3264		
8	8 P36-32815	
	12 P36-3282	
	18 P36-3283	
	24 P36-3284	

Quantity Discount: 1-9, List • 10-24, 5% • 25 up, 10%

Other sizes available

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POCO GRAPHITE

GRADE EDM-3

SAW CUT RECTANGLES

All dimensions minimum

All sizes in inches

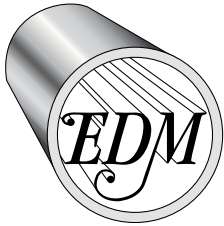
SIZE		CATALOG NO.		
2	12	12	P36-32122	
		24	P36-32124	
2-1/2	4	6	P36-4041	
		8	P36-40415	
		12	P36-4042	
		18	P36-4043	
		24	P36-4044	
		6	P36-4061	
	6	8	P36-40615	
		12	P36-4062	
		18	P36-4063	
		24	P36-4064	
	8	8	P36-40815	
		12	P36-4082	
		18	P36-4083	
		24	P36-4084	
	12	12	P36-40122	
		24	P36-40124	
	3	3	6	P36-4831
			12	P36-4832
24			P36-4834	
4		6	P36-4841	
		8	P36-48415	
		12	P36-4842	
		18	P36-4843	
		24	P36-4844	
6		6	P36-4861	
		8	P36-48615	
		12	P36-4862	

SIZE		CATALOG NO.	
3	6	18	P36-4863
		24	P36-4864
	8	8	P36-48815
		12	P36-4882
		18	P36-4883
		24	P36-4884
12	12	P36-48122	
	24	P36-48124	
4	4	6	P36-6441
		8	P36-64415
		12	P36-6442
		18	P36-6443
		24	P36-6444
	6	6	P36-6461
		8	P36-64615
		12	P36-6462
		18	P36-6463
		24	P36-6464
	8	8	P36-64815
		12	P36-6482
		18	P36-6483
		24	P36-6484
		12	P36-64122
12	24	P36-6424	
	36	P36-6426	
	40	P36-6427	

Quantity Discount: 1-9, List • 10-24, 5% • 25 up, 10%

Other sizes available

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POCO GRAPHITE GRADE EDM-3 - REDI-BLANKS

Tolerance: +.0002; square and parallel

SIZE		CATALOG NO.
0.188	0.188	3 P3-03033
		4 P3-03034
	0.250	3 P3-03043
		4 P3-03044
	0.375	3 P3-03063
		4 P3-03064
	0.500	3 P3-03083
		4 P3-03084
	0.625	3 P3-03103
		4 P3-03104
	0.750	3 P3-03123
		4 P3-03124
	1.000	3 P3-03163
		4 P3-03164
	1.250	3 P3-03203
		4 P3-03204
	1.500	3 P3-03243
		4 P3-03244
	1.750	3 P3-03283
		4 P3-03284
2.000	3 P3-03323	
	4 P3-03324	
2.500	3 P3-03403	
	4 P3-03404	
3.000	3 P3-03483	
	4 P3-03484	
0.250		3 P3-04043
	0.250	4 P3-04044
		3 P3-04063
	0.375	4 P3-04064
	0.500	3 P3-04083
	4 P3-04084	

SIZE		CATALOG NO.
0.250	0.625	3 P3-04103
		4 P3-04104
	0.750	3 P3-04123
		4 P3-04124
	1.000	3 P3-04163
		4 P3-04164
	1.250	3 P3-04203
		4 P3-04204
	1.500	3 P3-04243
		4 P3-04244
	1.750	3 P3-04283
		4 P3-04284
	2.000	3 P3-04323
		4 P3-04324
	2.500	3 P3-04403
		4 P3-04404
3.000	3 P3-04483	
	4 P3-04484	
0.375	0.375	3 P3-06063
		4 P3-06064
	0.500	3 P3-06083
		4 P3-06084
	0.625	3 P3-06103
		4 P3-06104
	0.750	3 P3-06123
		4 P3-06124
	1.000	3 P3-06163
		4 P3-06164
1.250	3 P3-06203	
	4 P3-06204	
1.500	3 P3-06243	
	4 P3-06244	

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POCO GRAPHITE GRADE EDM-3 - REDI-BLANKS

Tolerance: +.0002; square and parallel

SIZE		CATALOG NO.
0.375	1.750	3 P3-06283
		4 P3-06284
	2.000	3 P3-06323
		4 P3-06324
	2.500	3 P3-06403
		4 P3-06404
3.000	3 P3-06483	
	4 P3-06484	
0.500	0.500	3 P3-08083
		4 P3-08084
	0.625	3 P3-08103
		4 P3-08104
	0.750	3 P3-08123
		4 P3-08124
	1.000	3 P3-08163
		4 P3-08164
	1.250	3 P3-08203
		4 P3-08204
	1.500	3 P3-08243
		4 P3-08244
	1.750	3 P3-08283
		4 P3-08284
	2.000	3 P3-08323
		4 P3-08324
	2.500	3 P3-08403
		4 P3-08404
3.000	3 P3-08483	
	4 P3-08484	
0.625	0.625	3 P3-10103
		4 P3-10104
	0.750	3 P3-10123
		4 P3-10124

SIZE		CATALOG NO.
0.625	1.000	3 P3-10163
		4 P3-10164
	1.250	3 P3-10203
		4 P3-10204
	1.500	3 P3-10243
		4 P3-10244
1.750	3 P3-10283	
	4 P3-10284	
0.750	2.000	3 P3-10323
		4 P3-10324
	2.500	3 P3-10403
		4 P3-10404
	3.000	3 P3-10483
		4 P3-10484
0.750	0.750	3 P3-12123
		4 P3-12124
	1.000	3 P3-12163
		4 P3-12164
	1.250	3 P3-12203
		4 P3-12204
	1.500	3 P3-12243
		4 P3-12244
	1.750	3 P3-12283
		4 P3-12284
	2.000	3 P3-12323
		4 P3-12324
2.500	3 P3-12403	
	4 P3-12404	
3.000	3 P3-12483	
	4 P3-12484	
1.000	1.000	3 P3-16163
		4 P3-16164

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POCO GRAPHITE GRADE EDM-3 - REDI-BLANKS

Tolerance: +.0002; square and parallel

SIZE		CATALOG NO.
1.000	1.250	3 P3-16203
		4 P3-16204
	1.500	3 P3-16243
		4 P3-16244
	1.750	3 P3-16283
		4 P3-16284
	2.000	3 P3-16323
		4 P3-16324
	2.500	3 P3-16403
		4 P3-16404
	3.000	3 P3-16483
		4 P3-16484
1.250	1.250	3 P3-20203
		4 P3-20204
	1.500	3 P3-20243
		4 P3-20244
	1.750	3 P3-20283
		4 P3-20284
	2.000	3 P3-20323
		4 P3-20324
	2.500	3 P3-20403
		4 P3-20404
	3.000	3 P3-20483
		4 P3-20484
1.500	1.500	3 P3-24243
		4 P3-24244
	1.750	3 P3-24283
		4 P3-24284
	2.000	3 P3-24323
		4 P3-24324

SIZE		CATALOG NO.	
1.500	2.500	3 P3-24403	
		4 P3-24404	
	3.000	3 P3-24483	
		4 P3-24484	
	1.750	1.750	3 P3-28283
			4 P3-28284
2.000		3 P3-28323	
		4 P3-28324	
2.500		3 P3-28403	
		4 P3-28404	
3.000	3 P3-28483		
	4 P3-28484		
2.000	2.000	3 P3-32323	
		4 P3-32324	
	2.500	3 P3-32403	
		4 P3-32404	
	3.000	3 P3-32483	
		4 P3-32484	
2.250	2.250	3 P3-36363	
		4 P3-36364	
	2.500	3 P3-36403	
		4 P3-36404	
	3.000	3 P3-36483	
		4 P3-36484	
2.500	2.500	3 P3-40403	
		4 P3-40404	
	3.000	3 P3-40483	
		4 P3-40484	
3.000	3.000	3 P3-48483	
		4 P3-48484	

Other sizes available

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POCO GRAPHITE GRADE EDM-2 ROUNDS

Diameter tolerance +.005/-.000 under 3/4"

Minimum dimension 3/4" and up

All sizes in inches

DIA	LENGTH	CATALOG NO.
1/16	6	P20-011
	12	P20-012
1/8	6	P20-021
	12	P20-022
3/16	6	P20-031
	12	P20-032
1/4	6	P20-041
	12	P20-042
5/16	6	P20-051
	12	P20-052
3/8	6	P20-061
	12	P20-062
7/16	6	P20-071
	12	P20-072
1/2	6	P20-081
	12	P20-082
5/8	6	P20-101
	12	P20-102
3/4	6	P20-121
	12	P20-122
7/8	6	P20-141
	12	P20-142
1	6	P20-161
	12	P20-162
1-1/4	6	P20-201
	12	P20-202

DIA	LENGTH	CATALOG NO.
1-1/2	6	P20-241
	12	P20-242
1-3/4	6	P20-281
	12	P20-282
2	6	P20-321
	12	P20-322
	24	P20-324
2-1/4	6	P20-361
	12	P20-362
3	6	P20-481
	12	P20-482
	18	P20-483
	24	P20-484
4	6	P20-551
	12	P20-552
	18	P20-553
	24	P20-554

Quantity Discount: 1-9, List • 10-24, 5% • 25 up, 10%

Other sizes available

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POCO GRAPHITE GRADE EDM-2 GROUND SQUARES

Square tolerance +.005/-.000

All sizes in inches

SIZE	LENGTH	CATALOG NO.
1/8	6	P23-021
	12	P23-022
3/16	6	P23-031
	12	P23-032
1/4	6	P23-041
	12	P23-042
5/16	6	P23-051
	12	P23-052
3/8	6	P23-061
	12	P23-062
7/16	6	P23-071
	12	P23-072
1/2	6	P23-081
	12	P23-082
5/8	6	P23-101
	12	P23-102
3/4	6	P23-121
	12	P23-122

SIZE	LENGTH	CATALOG NO.
7/8	6	P23-141
	12	P23-142
1	6	P23-161
	12	P23-162
1-1/4	6	P23-201
	12	P23-202
1-1/2	6	P23-241
	12	P23-242
1-3/4	6	P23-281
	12	P23-282
2	6	P23-321
	12	P23-322
2-1/2	6	P23-401
	12	P23-402
3	6	P23-481
	12	P23-482
4	6	P23-641
	12	P23-642

THIN SHEETS

Thickness tolerance \pm .0005

4" X 6"

(Specify thickness)

6" X 6"

RANGE	CATALOG NO.
.011 to .020	P24-XX
.021 to .040	P24-XX
.041 to .060	P24-XX
.061 to .080	P24-XX
.081 to .100	P24-XX
.101 to .125	P24-XX

RANGE	CATALOG NO.
.011 to .020	P24-XX
.021 to .040	P24-XX
.041 to .060	P24-XX
.061 to .080	P24-XX
.081 to .100	P24-XX
.101 to .125	P24-XX

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POCO GRAPHITE

GRADE EDM-2

GROUND RECTANGLES

Thickness tolerance +.005/-.000

Width ground square and parallel

SIZE		CATALOG NO.	
1/8	1	6	P25-0211
		12	P25-0212
	2	6	P25-0221
		12	P25-0222
	3	6	P25-0231
		12	P25-0232
	4	6	P25-0241
		12	P25-0242
	6	6	P25-0261
		12	P25-0262
	8	6	P25-0281
		12	P25-0282
12	12	P25-02122	
3/16	1	6	P25-0311
		12	P25-0312
	2	6	P25-0321
		12	P25-0322
	3	6	P25-0331
		12	P25-0332
	4	6	P25-0341
		12	P25-0342
	6	6	P25-0361
		12	P25-0362
	8	6	P25-0381
		12	P25-0382
12	12	P25-03122	
1/4	1	6	P25-0411
		12	P25-0412

SIZE		CATALOG NO.	
1/4	2	6	P25-0421
		12	P25-0422
	3	6	P25-0431
		12	P25-0432
	4	6	P25-0441
		12	P25-0442
	6	6	P25-0461
		12	P25-0462
	8	6	P25-0481
		12	P25-0482
	12	12	P25-04122
	5/16	1	6
12			P25-0512
2		6	P25-0521
		12	P25-0522
3		6	P25-0531
		12	P25-0532
4		6	P25-0541
		12	P25-0542
6		6	P25-0561
		12	P25-0562
8		6	P25-0581
		12	P25-0582
12	12	P25-05122	
3/8	1	6	P25-0611
		12	P25-0612
2	6	P25-0621	
	12	P25-0622	

Quantity Discount: 1-9, List • 10-24, 5% • 25 up, 10%

Other sizes available

Prices subject to change without notice



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POCO GRAPHITE GRADE EDM-2 GROUND RECTANGLES

Thickness tolerance +.005/-.000

Width ground square and parallel

SIZE		CATALOG NO.	
3/8	3	6	P25-0631
		12	P25-0632
	4	6	P25-0641
		12	P25-0642
	6	6	P25-0661
		12	P25-0662
	8	6	P25-0681
		12	P25-0682
12	12	P25-06122	
1/2	1	6	P25-0811
		12	P25-0812
	2	6	P25-0821
		12	P25-0822
	3	6	P25-0831
		12	P25-0832
	4	6	P25-0841
		12	P25-0842
	6	6	P25-0861
		12	P25-0862
	8	6	P25-0881
		12	P25-0882
	12	12	P25-08122
	5/8	2	6
12			P25-1022
3		6	P25-1031
		12	P25-1032
4		6	P25-1041
		12	P25-1042

SIZE		CATALOG NO.	
5/8	6	6	P25-1061
		12	P25-1062
	8	6	P25-1081
		12	P25-1082
12	12	P25-10122	
3/4	2	6	P25-1221
		12	P25-1222
	3	6	P25-1231
		12	P25-1232
	4	6	P25-1241
		12	P25-1242
	6	6	P25-1261
		12	P25-1262
	8	6	P25-1281
		12	P25-1282
12	12	P25-12122	
7/8	2	6	P25-1421
		12	P25-1422
	3	6	P25-1431
		12	P25-1432
	4	6	P25-1441
		12	P25-1442
	6	6	P25-1461
		12	P25-1462
	8	6	P25-1481
		12	P25-1482
12	12	P25-14122	
1	2	6	P25-1621
		12	P25-1622
		24	P25-1624

Quantity Discount: 1-9, List • 10-24, 5% • 25 up, 10%otice

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POCO GRAPHITE

GRADE EDM-2 GROUND RECTANGLES

Thickness tolerance +.005/-.000

Width ground square and parallel

SIZE		CATALOG NO.		
1	4	6	P25-1641	
		12	P25-1642	
		24	P25-1644	
	6	6	P25-1661	
		12	P25-1662	
		24	P25-1664	
	8	6	P25-1681	
		12	P25-1682	
		24	P25-1684	
	12	12	P25-16122	
	1-1/4	2	6	P25-2021
			12	P25-2022
24			P25-2024	
4		6	P25-2041	
		12	P25-2042	
		24	P25-2044	
6		6	P25-2061	
		12	P25-2062	
		24	P25-2064	
8		6	P25-2081	
		12	P25-2082	
		24	P25-2084	
12		12	P25-20122	
1-1/2		2	6	P25-2421
			12	P25-2422
			24	P25-2424

SIZE		CATALOG NO.	
1-1/2	4	6	P25-2441
		12	P25-2442
		18	P25-2443
		24	P25-2444
	6	6	P25-2461
		12	P25-2462
		18	P25-2463
		24	P25-2464
	8	6	P25-2481
		12	P25-2482
		18	P25-2483
	24	P25-2484	
12	12	P25-24122	
2	2	6	See P23-321 (pg. 38)
		12	See P23-322 (pg. 38)
		24	P25-3224
	4	6	P25-3241
		12	P25-3242
		18	P25-3243
		24	P25-3244
	6	6	P25-3261
		12	P25-3262
		18	P25-3263
		24	P25-3264
	8	6	P25-3281
		12	P25-3282
		18	P25-3283
		24	P25-3284
12	12	P25-32122	

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POCO GRAPHITE

GRADE EDM-2 SAW CUT RECTANGLES

All dimensions minimum

All sizes in inches

SIZE		CATALOG NO.	
1/8	4	6	P26-0241
		12	P26-0242
	6	6	P26-0261
		12	P26-0262
		12	P26-02122
3/16	4	6	P26-0341
		12	P26-0342
	6	6	P26-0361
		12	P26-0362
		12	P26-03122
1/4	4	6	P26-0441
		12	P26-0442
	6	6	P26-0461
		12	P26-0462
		12	P26-04122
5/16	4	6	P26-0541
		12	P26-0542
	6	6	P26-0561
		12	P26-0562
		12	P26-05122
3/8	4	6	P26-0641
		12	P26-0642

SIZE		CATALOG NO.	
3/8	6	6	P26-0661
		12	P26-0662
	12	12	P26-06122
1/2	1/2	6	P26-0801
		12	P26-0802
	1	6	P26-0811
		12	P26-0812
	2	6	P26-0821
		12	P26-0822
	3	6	P26-0831
		12	P26-0832
	4	6	P26-0841
		12	P26-0842
	6	6	P26-0861
		12	P26-0862
12	12	P26-08122	
	5/8	6	P26-1001
12		P26-1002	
6		P26-1011	
5/8	1	12	P26-1012
		6	P26-1021
	2	12	P26-1022

Quantity Discount: 1-9, List • 10-24, 5% • 25 up, 10%

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POCO GRAPHITE

GRADE EDM-2 SAW CUT RECTANGLES

All dimensions minimum

All sizes in inches

SIZE		CATALOG NO.	
5/8	3	6	P26-1031
		12	P26-1032
	4	6	P26-1041
		12	P26-1042
	6	6	P26-1061
		12	P26-1062
12	12	P26-10122	
3/4	3/4	6	P26-1201
		12	P26-1202
	1	6	P26-1211
		12	P26-1212
	2	6	P26-1221
		12	P26-1222
	3	6	P26-1231
		12	P26-1232
	4	6	P26-1241
		12	P26-1242
	6	6	P26-1261
		12	P26-1262
	12	12	P26-12122
	1	1	6
12			P26-1612

SIZE		CATALOG NO.	
1	2	6	P26-1621
		12	P26-1622
	3	6	P26-1631
		12	P26-1632
	4	6	P26-1641
		8	P26-16415
		12	P26-1642
		18	P26-1643
	6	24	P26-1644
		6	P26-1661
		8	P26-16615
		12	P26-1662
8	18	P26-1663	
	24	P26-1664	
	8	P26-16815	
	12	P26-1682	
12	18	P26-1683	
	24	P26-1684	
	12	P26-16122	
	24	P26-16124	

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POCO GRAPHITE

GRADE EDM-2 SAW CUT RECTANGLES

All dimensions minimum

All sizes in inches

SIZE		CATALOG NO.	
1-1/2	1-1/2	6	P26-2401
		12	P26-2402
	2	6	P26-2421
		12	P26-2422
	3	6	P26-2431
		12	P26-2432
	4	6	P26-2441
		8	P26-24415
		12	P26-2442
		18	P26-2443
		24	P26-2444
	6	6	P26-2461
		8	P26-24615
		12	P26-2462
		18	P26-2463
		24	P26-2464
	8	8	P26-24815
		12	P26-2482
		18	P26-2483
		24	P26-2484
12	12	P26-24122	
	24	P26-24124	

SIZE		CATALOG NO.	
2	2	6	P26-3221
		12	P26-3222
	3	24	P26-3224
		6	P26-3231
	4	12	P26-3232
		6	P26-3241
	6	8	P26-32415
		12	P26-3242
		18	P26-3243
		24	P26-3244
		6	P26-3261
	8	8	P26-32615
		12	P26-3262
		18	P26-3263
		24	P26-3264
	12	8	P26-32815
		12	P26-3282
		18	P26-3283
		24	P26-3284
	2-1/2	4	12
24			P26-32124
4	4	6	P26-4041
		8	P26-40415
		12	P26-4042
		18	P26-4043
		24	P26-4044

Quantity Discount: 1-9, List • 10-24, 5% • 25 up, 10%
Other sizes available

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POCO GRAPHITE

GRADE EDM-2 SAW CUT RECTANGLES

All dimensions minimum

All sizes in inches

SIZE		CATALOG NO.	
2-1/2	6	6	P26-4061
		8	P26-40615
		12	P26-4062
		18	P26-4063
		24	P26-4064
	8	8	P26-40815
		12	P26-4082
		18	P26-4083
		24	P26-4084
	12	12	P26-40122
		24	P26-40124
	3	3	6
12			P26-4832
24			P26-4834
4		6	P26-4841
		8	P26-48415
		12	P26-4842
		18	P26-4843
		24	P26-4844
6		6	P26-4861
		8	P26-48615
		12	P26-4862
		18	P26-4863
		24	P26-4864

SIZE		CATALOG NO.	
3	8	8	P26-48815
		12	P26-4882
		18	P26-4883
		24	P26-4884
	12	12	P26-48122
		24	P26-48124
4	4	6	P26-6441
		8	P26-64415
		12	P26-6442
		18	P26-6443
	6	24	P26-6444
		6	P26-6461
		8	P26-64615
		12	P26-6462
		18	P26-6463
	8	24	P26-6464
		8	P26-64815
		12	P26-6482
		18	P26-6483
		24	P26-6484
	12	12	P26-64122
24		P26-6424	
36		P26-6426	
40		P26-6427	

Quantity Discount: 1-9, List • 10-24, 5% • 25 up, 10%

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POCO GRAPHITE GRADE EDM-2 - REDI-BLANKS

Tolerance: +.0002; square and parallel

SIZE		CATALOG NO.
0.188	0.188	3 P2-03033
		4 P2-03034
	0.250	3 P2-03043
		4 P2-03044
	0.375	3 P2-03063
		4 P2-03064
	0.500	3 P2-03083
		4 P2-03084
	0.625	3 P2-03103
		4 P2-03104
	0.750	3 P2-03123
		4 P2-03124
	1.000	3 P2-03163
		4 P2-03164
	1.250	3 P2-03203
		4 P2-03204
	1.500	3 P2-03243
		4 P2-03244
	1.750	3 P2-03283
		4 P2-03284
2.000	3 P2-03323	
	4 P2-03324	
2.500	3 P2-03403	
	4 P2-03404	
3.000	3 P2-03483	
	4 P2-03484	
0.250	0.250	3 P2-04043
		4 P2-04044
	0.375	3 P2-04063
		4 P2-04064
	0.500	3 P2-04083
		4 P2-04084

SIZE		CATALOG NO.
0.250	0.625	3 P2-04103
		4 P2-04104
	0.750	3 P2-04123
		4 P2-04124
	1.000	3 P2-04163
		4 P2-04164
	1.250	3 P2-04203
		4 P2-04204
	1.500	3 P2-04243
		4 P2-04244
	1.750	3 P2-04283
		4 P2-04284
	2.000	3 P2-04323
		4 P2-04324
	2.500	3 P2-04403
		4 P2-04404
	3.000	3 P2-04483
		4 P2-04484
0.375	0.375	3 P2-06063
		4 P2-06064
	0.500	3 P2-06083
		4 P2-06084
	0.625	3 P2-06103
		4 P2-06104
	0.750	3 P2-06123
		4 P2-06124
	1.000	3 P2-06163
		4 P2-06164
	1.250	3 P2-06203
		4 P2-06204
1.500	3 P2-06243	
	4 P2-06244	

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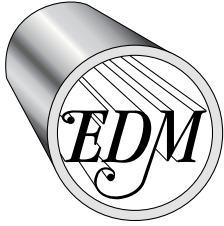
Tolerance: +.0002; square and parallel

SIZE		CATALOG NO.
0.375	1.750	3 P2-06283
		4 P2-06284
	2.000	3 P2-06323
		4 P2-06324
	2.500	3 P2-06403
		4 P2-06404
3.000	3 P2-06483	
	4 P2-06484	
0.500	0.500	3 P2-08083
		4 P2-08084
	0.625	3 P2-08103
		4 P2-08104
	0.750	3 P2-08123
		4 P2-08124
	1.000	3 P2-08163
		4 P2-08164
	1.250	3 P2-08203
		4 P2-08204
	1.500	3 P2-08243
		4 P2-08244
	1.750	3 P2-08283
		4 P2-08284
	2.000	3 P2-08323
		4 P2-08324
	2.500	3 P2-08403
		4 P2-08404
3.000	3 P2-08483	
	4 P2-08484	
0.625	0.625	3 P2-10103
		4 P2-10104
	0.750	3 P2-10123
		4 P2-10124

SIZE		CATALOG NO.
0.625	1.000	3 P2-10163
		4 P2-10164
	1.250	3 P2-10203
		4 P2-10204
	1.500	3 P2-10243
		4 P2-10244
	1.750	3 P2-10283
		4 P2-10284
	2.000	3 P2-10323
		4 P2-10324
	2.500	3 P2-10403
		4 P2-10404
3.000	3 P2-10483	
	4 P2-10484	
0.750	0.750	3 P2-12123
		4 P2-12124
	1.000	3 P2-12163
		4 P2-12164
	1.250	3 P2-12203
		4 P2-12204
	1.500	3 P2-12243
		4 P2-12244
	1.750	3 P2-12283
		4 P2-12284
	2.000	3 P2-12323
		4 P2-12324
2.500	3 P2-12403	
	4 P2-12404	
3.000	3 P2-12483	
	4 P2-12484	
1.000	1.000	3 P2-16163
		4 P2-16164

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Tolerance: +.0002; square and parallel

SIZE		CATALOG NO.	
1.000	1.250	3 P2-16203	
		4 P2-16204	
	1.500	3 P2-16243	
		4 P2-16244	
	1.750	3 P2-16283	
		4 P2-16284	
	2.000	3 P2-16323	
		4 P2-16324	
	2.500	3 P2-16403	
		4 P2-16404	
	3.000	3 P2-16483	
		4 P2-16484	
	1.250	1.250	3 P2-20203
			4 P2-20204
1.500		3 P2-20243	
		4 P2-20244	
1.750		3 P2-20283	
		4 P2-20284	
2.000		3 P2-20323	
		4 P2-20324	
2.500		3 P2-20403	
		4 P2-20404	
3.000		3 P2-20483	
		4 P2-20484	
1.500		1.500	3 P2-24243
			4 P2-24244
	1.750	3 P2-24283	
		4 P2-24284	
	2.000	3 P2-24323	
		4 P2-24324	

SIZE		CATALOG NO.	
1.500	2.500	3 P2-24403	
		4 P2-24404	
	3.000	3 P2-24483	
		4 P2-24484	
1.750	1.750	3 P2-28283	
		4 P2-28284	
	2.000	3 P2-28323	
		4 P2-28324	
	2.500	3 P2-28403	
		4 P2-28404	
	3.000	3 P2-28483	
		4 P2-28484	
2.000	2.000	3 P2-32323	
		4 P2-32324	
	2.500	3 P2-32403	
		4 P2-32404	
	3.000	3 P2-32483	
		4 P2-32484	
	2.250	2.250	3 P2-36363
			4 P2-36364
2.500		3 P2-36403	
		4 P2-36404	
3.000		3 P2-36483	
		4 P2-36484	
2.500	2.500	3 P2-40403	
		4 P2-40404	
	3.000	3 P2-40483	
		4 P2-40484	
3.000	3.000	3 P2-48483	
		4 P2-48484	

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POCO GRAPHITE GRADE EDM-1 ROUNDS

Diameter tolerance +.005/-.000 under 3/4"

Minimum dimension 3/4" and up

All sizes in inches

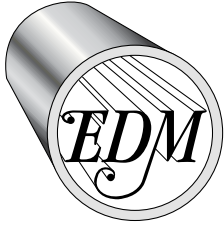
DIA	LENGTH	CATALOG NO.
1/16	6	P10-011
	12	P10-012
1/8	6	P10-021
	12	P10-022
3/16	6	P10-031
	12	P10-032
1/4	6	P10-041
	12	P10-042
5/16	6	P10-051
	12	P10-052
3/8	6	P10-061
	12	P10-062
7/16	6	P10-071
	12	P10-072
1/2	6	P10-081
	12	P10-082
5/8	6	P10-101
	12	P10-102
3/4	6	P10-121
	12	P10-122
7/8	6	P10-141
	12	P10-142
1	6	P10-161
	12	P10-162
1-1/4	6	P10-201
	12	P10-202

DIA	LENGTH	CATALOG NO.
1-1/2	6	P10-241
	12	P10-242
1-3/4	6	P10-281
	12	P10-282
2	6	P10-321
	12	P10-322
	24	P10-324
2-1/4	6	P10-361
	12	P10-362
3	6	P10-481
	12	P10-482
	18	P10-483
	24	P10-484
4	6	P10-551
	12	P10-552
	18	P10-553
	24	P10-554

Quantity Discount: 1-9, List • 10-24, 5% • 25 up, 10%

Other sizes available

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POCO GRAPHITE

GRADE EDM-1

GROUND SQUARES

Square tolerance $\pm .005/- .000$

All sizes in inches

SIZE	LENGTH	CATALOG NO.
1/8	6	P13-021
	12	P13-022
3/16	6	P13-031
	12	P13-032
1/4	6	P13-041
	12	P13-042
5/16	6	P13-051
	12	P13-052
3/8	6	P13-061
	12	P13-062
7/16	6	P13-071
	12	P13-072
1/2	6	P13-081
	12	P13-082
5/8	6	P13-101
	12	P13-102
3/4	6	P13-121
	12	P13-122

SIZE	LENGTH	CATALOG NO.
7/8	6	P13-141
	12	P13-142
1	6	P13-161
	12	P13-162
1-1/4	6	P13-201
	12	P13-202
1-1/2	6	P13-241
	12	P13-242
1-3/4	6	P13-281
	12	P13-282
2	6	P13-321
	12	P13-322
2-1/2	6	P13-401
	12	P13-402
3	6	P13-481
	12	P13-482
4	6	P13-641
	12	P13-642

THIN SHEETS

Thickness tolerance $\pm .0005$

(Specify thickness)

4" X 6"

RANGE	CATALOG NO.
.021 to .040	P14-XX
.041 to .060	P14-XX
.061 to .080	P14-XX
.081 to .100	P14-XX
.101 to .125	P14-XX

6" X 6"

RANGE	CATALOG NO.
.021 to .040	P14-XX
.041 to .060	P14-XX
.061 to .080	P14-XX
.081 to .100	P14-XX
.101 to .125	P14-XX

Quantity Discount: 1-9, List • 10-24, 5% • 25 up, 10%

Other sizes available

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POCO GRAPHITE

GRADE EDM-1

GROUND RECTANGLES

Thickness tolerance +.005/-.000

Width ground square and parallel

SIZE		CATALOG NO.	
1/8	1	6	P15-0211
		12	P15-0212
	2	6	P15-0221
		12	P15-0222
	3	6	P15-0231
		12	P15-0232
	4	6	P15-0241
		12	P15-0242
	6	6	P15-0261
		12	P15-0262
	8	6	P15-0281
		12	P15-0282
12	12	P15-02122	
3/16	1	6	P15-0311
		12	P15-0312
	2	6	P15-0321
		12	P15-0322
	3	6	P15-0331
		12	P15-0332
	4	6	P15-0341
		12	P15-0342
	6	6	P15-0361
		12	P15-0362
	8	6	P15-0381
		12	P15-0382
12	12	P15-03122	
1/4	1	6	P15-0411
		12	P15-0412

SIZE		CATALOG NO.	
1/4	2	6	P15-0421
		12	P15-0422
	3	6	P15-0431
		12	P15-0432
	4	6	P15-0441
		12	P15-0442
	6	6	P15-0461
		12	P15-0462
	8	6	P15-0481
		12	P15-0482
	12	12	P15-04122
	5/16	1	6
12			P15-0512
2		6	P15-0521
		12	P15-0522
3		6	P15-0531
		12	P15-0532
4		6	P15-0541
		12	P15-0542
6		6	P15-0561
		12	P15-0562
8		6	P15-0581
		12	P15-0582
12	12	P15-05122	
3/8	1	6	P15-0611
		12	P15-0612
2	6	P15-0621	
	12	P15-0622	

Quantity Discount: 1-9, List • 10-24, 5% • 25 up, 10%

Other sizes available

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POCO GRAPHITE GRADE EDM-1 GROUND RECTANGLES

Thickness tolerance +.005/-.000
Width ground square and parallel

SIZE		CATALOG NO.	
3/8	3	6 P15-0631	
		12 P15-0632	
	4	6 P15-0641	
		12 P15-0642	
	6	6 P15-0661	
		12 P15-0662	
	8	6 P15-0681	
		12 P15-0682	
12	12 P15-06122		
1/2	1	6 P15-0811	
		12 P15-0812	
	2	6 P15-0821	
		12 P15-0822	
	3	6 P15-0831	
		12 P15-0832	
	4	6 P15-0841	
		12 P15-0842	
	6	6 P15-0861	
		12 P15-0862	
	8	6 P15-0881	
		12 P15-0882	
	12	12 P15-08122	
	5/8	2	6 P15-1021
			12 P15-1022
		3	6 P15-1031
12 P15-1032			
4		6 P15-1041	
		12 P15-1042	

SIZE		CATALOG NO.
5/8	6	6 P15-1061
		12 P15-1062
	8	6 P15-1081
		12 P15-1082
		12 P15-10122
3/4	2	6 P15-1221
		12 P15-1222
	3	6 P15-1231
		12 P15-1232
	4	6 P15-1241
		12 P15-1242
	6	6 P15-1261
		12 P15-1262
	8	6 P15-1281
		12 P15-1282
12	12 P15-12122	
7/8	2	6 P15-1421
		12 P15-1422
	3	6 P15-1431
		12 P15-1432
	4	6 P15-1441
		12 P15-1442
	6	6 P15-1461
		12 P15-1462
	8	6 P15-1481
		12 P15-1482
12	12 P15-14122	
1	2	6 P15-1621
		12 P15-1622
		24 P15-1624

Quantity Discount: 1-9, List • 10-24, 5% • 25 up, 10%

Other sizes available

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POCO GRAPHITE GRADE EDM-1 GROUND RECTANGLES

Thickness tolerance +.005/-.000

Width ground square and parallel

SIZE		CATALOG NO.	
1	4	6 P15-1641	
		12 P15-1642	
		24 P15-1644	
	6	6 P15-1661	
		12 P15-1662	
		24 P15-1664	
	8	6 P15-1681	
		12 P15-1682	
		24 P15-1684	
	12	12 P15-16122	
	1-1/4	2	6 P15-2021
			12 P15-2022
24 P15-2024			
4		6 P15-2041	
		12 P15-2042	
		24 P15-2044	
6		6 P15-2061	
		12 P15-2062	
		24 P15-2064	
8		6 P15-2081	
		12 P15-2082	
		24 P15-2084	
12		12 P15-20122	
1-1/2		2	6 P15-2421
			12 P15-2422
			24 P15-2424
		4	6 P15-2441
			12 P15-2442

SIZE		CATALOG NO.
1-1/2	4	18 P15-2443
		24 P15-2444
	6	6 P15-2461
		12 P15-2462
		18 P15-2463
		24 P15-2464
	8	6 P15-2481
		12 P15-2482
		18 P15-2483
		24 P15-2484
	12	12 P15-24122
	2	2
12 See P13-322 (pg 50)		
24 P15-3224		
4		6 P15-3241
		12 P15-3242
		18 P15-3243
6		24 P15-3244
		6 P15-3261
		12 P15-3262
8		18 P15-3263
		24 P15-3264
		6 P15-3281
		12 P15-3282
12		18 P15-3283
		24 P15-3284
		12 P15-32122

Quantity Discount: 1-9, List • 10-24, 5% • 25 up, 10%

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POCO GRAPHITE

GRADE EDM-1 SAW CUT RECTANGLES

All dimensions minimum All sizes in inches

SIZE			CATALOG NO.
1/8	4	6	P16-0241
		12	P16-0242
	6	6	P16-0261
		12	P16-0262
3/16	4	6	P16-0341
		12	P16-0342
	6	6	P16-0361
		12	P16-0362
1/4	4	6	P16-0441
		12	P16-0442
	6	6	P16-0461
		12	P16-0462
5/16	4	6	P16-0541
		12	P16-0542
	6	6	P16-0561
		12	P16-0562
3/8	4	6	P16-0641
		12	P16-0642
	6	6	P16-0661
		12	P16-0662
1/2	1/2	6	P16-0801
		12	P16-0802
	1	6	P16-0811
		12	P16-0812
	2	6	P16-0821
		12	P16-0822
	3	6	P16-0831
		12	P16-0832
	4	6	P16-0841
		12	P16-0842

SIZE			CATALOG NO.
1/2	6	6	P16-0861
		12	P16-0862
5/8	5/8	6	P16-1001
		12	P16-1002
	1	6	P16-1011
		12	P16-1012
	2	6	P16-1021
		12	P16-1022
	3	6	P16-1031
		12	P16-1032
	4	6	P16-1041
		12	P16-1042
	6	6	P16-1061
		12	P16-1062
3/4	3/4	6	P16-1201
		12	P16-1202
	1	6	P16-1211
		12	P16-1212
	2	6	P16-1221
		12	P16-1222
	3	6	P16-1231
		12	P16-1232
	4	6	P16-1241
		12	P16-1242
	6	6	P16-1261
		12	P16-1262
1	1	6	P16-1611
		12	P16-1612
	2	6	P16-1621
		12	P16-1622

Quantity Discount: 1-9, List • 10-24, 5% • 25 up, 10%

Other sizes available

Prices subject to change without notice



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POCO GRAPHITE GRADE EDM-1 SAW CUT RECTANGLES

All dimensions minimum All sizes in inches

SIZE		CATALOG NO.
1	3	6 P16-1631
		12 P16-1632
	4	6 P16-1641
		8 P16-16415
		12 P16-1642
		18 P16-1643
		24 P16-1644
	6	6 P16-1661
		8 P16-16615
		12 P16-1662
		18 P16-1663
		24 P16-1664
	8	8 P16-16815
		12 P16-1682
		18 P16-1683
		24 P16-1684
	12	12 P16-16122
		24 P16-16124
1-1/2	1-1/2	6 P16-2401
		12 P16-2402
	2	6 P16-2421
		12 P16-2422
	3	6 P16-2431
		12 P16-2432
	4	6 P16-2441
		8 P16-24415
		12 P16-2442
		18 P16-2443
	24 P16-2444	

SIZE		CATALOG NO.
1-1/2	6	6 P16-2461
		8 P16-24615
		12 P16-2462
		18 P16-2463
	8	24 P16-2464
		8 P16-24815
		12 P16-2482
		18 P16-2483
	12	24 P16-2484
		12 P16-24122
		24 P16-24124
		2
12 P16-3222		
24 P16-3224		
3	6 P16-3231	
	12 P16-3232	
4	6 P16-3241	
	8 P16-32415	
	12 P16-3242	
	18 P16-3243	
6	24 P16-3244	
	6 P16-3261	
	8 P16-32615	
	12 P16-3262	
8	18 P16-3263	
	24 P16-3264	
	8 P16-32815	
	12 P16-3282	
12	18 P16-3283	
	24 P16-3284	
	12 P16-32122	
24 P16-32124		

Quantity Discount: 1-9, List • 10-24, 5% • 25 up, 10%

Other sizes available

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POCO GRAPHITE GRADE EDM-1 SAW CUT RECTANGLES

All dimensions minimum

All sizes in inches

SIZE		CATALOG NO.		
2-1/2	4	6	P16-4041	
		8	P16-40415	
		12	P16-4042	
		18	P16-4043	
		24	P16-4044	
	6	6	P16-4061	
		8	P16-40615	
		12	P16-4062	
		18	P16-4063	
		24	P16-4064	
	8	8	P16-40815	
		12	P16-4082	
		18	P16-4083	
		24	P16-4084	
	12	12	P16-40122	
		24	P16-40124	
	3	3	6	P16-4831
			12	P16-4832
24			P16-4834	
4		6	P16-4841	
		8	P16-48415	
		12	P16-4842	
		18	P16-4843	
		24	P16-4844	
6		6	P16-4861	
		8	P16-48615	
		12	P16-4862	
		18	P16-4863	
		24	P16-4864	

SIZE		CATALOG NO.	
3	8	8	P16-48815
		12	P16-4882
		18	P16-4883
		24	P16-4884
	12	12	P16-48122
		24	P16-48124
4	4	6	P16-6441
		8	P16-64415
		12	P16-6442
		18	P16-6443
		24	P16-6444
	6	6	P16-6461
		8	P16-64615
		12	P16-6462
		18	P16-6463
		24	P16-6464
	8	8	P16-64815
		12	P16-6482
		18	P16-6483
		24	P16-6484
		12	12
	24		P16-6424
	36		P16-6426
	40		P16-6427

Quantity Discount: 1-9, List • 10-24, 5% • 25 up, 10%

Other sizes available

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POCO GRAPHITE GRADE EDM-1 - REDI-BLANKS

Tolerance: +.0002; square and parallel

SIZE		CATALOG NO.
0.188	0.188	3 P1-03033
		4 P1-03034
	0.250	3 P1-03043
		4 P1-03044
	0.375	3 P1-03063
		4 P1-03064
	0.500	3 P1-03083
		4 P1-03084
	0.625	3 P1-03103
		4 P1-03104
	0.750	3 P1-03123
		4 P1-03124
	1.000	3 P1-03163
		4 P1-03164
	1.250	3 P1-03203
		4 P1-03204
	1.500	3 P1-03243
		4 P1-03244
	1.750	3 P1-03283
		4 P1-03284
	2.000	3 P1-03323
		4 P1-03324
	2.500	3 P1-03403
		4 P1-03404
3.000	3 P1-03483	
	4 P1-03484	
0.250	0.250	3 P1-04043
		4 P1-04044
	0.375	3 P1-04063
		4 P1-04064
	0.500	3 P1-04083
		4 P1-04084

SIZE		CATALOG NO.	
0.250	0.625	3 P1-04103	
		4 P1-04104	
	0.750	3 P1-04123	
		4 P1-04124	
	1.000	3 P1-04163	
		4 P1-04164	
	1.250	3 P1-04203	
		4 P1-04204	
	1.500	3 P1-04243	
		4 P1-04244	
	1.750	3 P1-04283	
		4 P1-04284	
	2.000	3 P1-04323	
		4 P1-04324	
	2.500	3 P1-04403	
		4 P1-04404	
	3.000	3 P1-04483	
		4 P1-04484	
	0.375	0.375	3 P1-06063
			4 P1-06064
		0.500	3 P1-06083
			4 P1-06084
		0.625	3 P1-06103
			4 P1-06104
0.750		3 P1-06123	
		4 P1-06124	
1.000		3 P1-06163	
		4 P1-06164	
1.250		3 P1-06203	
		4 P1-06204	
1.500	3 P1-06243		
	4 P1-06244		

Other sizes available

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POCO GRAPHITE GRADE EDM-1 - REDI-BLANKS

Tolerance: +.0002; square and parallel

SIZE		CATALOG NO.
0.375	1.750	3 P1-06283
		4 P1-06284
	2.000	3 P1-06323
		4 P1-06324
	2.500	3 P1-06403
		4 P1-06404
3.000	3 P1-06483	
	4 P1-06484	
0.500	0.500	3 P1-08083
		4 P1-08084
	0.625	3 P1-08103
		4 P1-08104
	0.750	3 P1-08123
		4 P1-08124
	1.000	3 P1-08163
		4 P1-08164
	1.250	3 P1-08203
		4 P1-08204
	1.500	3 P1-08243
		4 P1-08244
	1.750	3 P1-08283
		4 P1-08284
	2.000	3 P1-08323
		4 P1-08324
	2.500	3 P1-08403
		4 P1-08404
3.000	3 P1-08483	
	4 P1-08484	
0.625	0.625	3 P1-10103
		4 P1-10104
	0.750	3 P1-10123
		4 P1-10124

SIZE		CATALOG NO.
0.625	1.000	3 P1-10163
		4 P1-10164
	1.250	3 P1-10203
		4 P1-10204
	1.500	3 P1-10243
		4 P1-10244
	1.750	3 P1-10283
		4 P1-10284
	2.000	3 P1-10323
		4 P1-10324
	2.500	3 P1-10403
		4 P1-10404
3.000	3 P1-10483	
	4 P1-10484	
0.750	0.750	3 P1-12123
		4 P1-12124
	1.000	3 P1-12163
		4 P1-12164
	1.250	3 P1-12203
		4 P1-12204
	1.500	3 P1-12243
		4 P1-12244
	1.750	3 P1-12283
		4 P1-12284
	2.000	3 P1-12323
		4 P1-12324
2.500	3 P1-12403	
	4 P1-12404	
3.000	3 P1-12483	
	4 P1-12484	
1.000	1.000	3 P1-16163
		4 P1-16164

Other sizes available

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POCO GRAPHITE GRADE EDM-1 - REDI-BLANKS

Tolerance: +.0002; square and parallel

SIZE		CATALOG NO.
1.000	1.250	3 P1-16203
		4 P1-16204
	1.500	3 P1-16243
		4 P1-16244
	1.750	3 P1-16283
		4 P1-16284
	2.000	3 P1-16323
		4 P1-16324
	2.500	3 P1-16403
		4 P1-16404
	3.000	3 P1-16483
		4 P1-16484
1.250	1.250	3 P1-20203
		4 P1-20204
	1.500	3 P1-20243
		4 P1-20244
	1.750	3 P1-20283
		4 P1-20284
	2.000	3 P1-20323
		4 P1-20324
	2.500	3 P1-20403
		4 P1-20404
	3.000	3 P1-20483
		4 P1-20484
1.500	1.500	3 P1-24243
		4 P1-24244
	1.750	3 P1-24283
		4 P1-24284
	2.000	3 P1-24323
		4 P1-24324

SIZE		CATALOG NO.
1.500	2.500	3 P1-24403
		4 P1-24404
	3.000	3 P1-24483
		4 P1-24484
1.750	1.750	3 P1-28283
		4 P1-28284
	2.000	3 P1-28323
		4 P1-28324
	2.500	3 P1-28403
		4 P1-28404
	3.000	3 P1-28483
		4 P1-28484
2.000	2.000	3 P1-32323
		4 P1-32324
	2.500	3 P1-32403
		4 P1-32404
	3.000	3 P1-32483
		4 P1-32484
2.250	2.250	3 P1-36363
		4 P1-36364
	2.500	3 P1-36403
		4 P1-36404
	3.000	3 P1-36483
		4 P1-36484
2.500	2.500	3 P1-40403
		4 P1-40404
	3.000	3 P1-40483
		4 P1-40484
3.000	3.000	3 P1-48483
		4 P1-48484

Other sizes available

Prices subject to change without notice



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POCO GRAPHITE GRADE EDM-200

PLATES

Minimum dimensions

*Thickness sand finish

SIZE		CATALOG NO.
1/8	6 12	P96-0212
	12 12	P96-0222
3/16	6 12	P96-0312
	12 12	P96-0322
1/4	6 12	P96-0412
	12 12	P96-0422
3/8	6 12	P96-0612
	12 12	P96-0622
1/2	6 12	P96-0812
	12 12	P96-0822
5/8	6 12	P96-1012
	12 12	P96-1022
3/4	6 12	P96-1212
	12 12	P96-1222
1	6 12	P96-1612
	12 12	P96-1622
	12 24	P96-1624

SIZE		CATALOG NO.
1-1/4	6 12	P96-2012
	12 12	P96-2022
	12 24	P96-2024
1-1/2	6 12	P96-2412
	12 12	P96-2422
	12 24	P96-2424
2	6 12	P96-3212
	12 12	P96-3222
	12 24	P96-3224
2-1/2	6 12	P96-4012
	12 12	P96-4022
	12 24	P96-4024
3	6 12	P96-4812
	12 12	P96-4822
	12 24	P96-4824
4	12 12	P96-5522
	12 24	P96-5524
	12 36	P96-5526
	12 40	P96-5527
6	40	P96-7047
	24 60	P96-70410

*Precision ground available

Quantity Discount: 1-9, List • 10-24, 5% • 25 up, 10%

Other sizes available

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